	Fo	rmat No: ER 5/10-	- F2, JOB	SAFETY ANALYSIS (J	SA), IB THERMAL POWER STA	TION, OPGC				
Serial No.	Dept	Equipment	Location	Job description:						
	Ash Pond	Ash Pond	Ash Pond	Raising of embank	Raising of embankment height for Tilia ash pond					
JSA performed by:	Signature	Reviewed & Approved by	Signature	Date of Issue	Date of revision			Revision No		
		Akhila Satapathy		18.09.2021						
			HAZARD	TEXT / TYPE (For re	ference to identify the Hazar	d type)				
PHYSICAL HAZARDS	PHYSICAL HAZARDS	PHYSICAL HAZARDS	ELECTRICAL HAZARDS	CHEMICAL/ GAS HAZARDS	EX	CAVATION	OTHERS			
Noise	Fall from height	Force (Push/Pull)	Shock/ Electrocution	Flammable/ Explosive substances	Collapse/Sliding	Fire				
Radiation	Fall (Slip/Trip)	Caught in/on or between	Static electricity	Inhalation of toxic fumes	of toxic Underground live cable damage		Heavy Wind/Rain			
Confined space	Fall down/below	Struck by/against	Arc flash/ blast	Ingestion/Absorpti on	ergonomics		Dust exposure			
Exposure to pressurized Steam/Air	Fall of Objects from height	Extreme weather (Hot/Cold)	BIOLOGICAL HAZARDS	Body/Eye Contact	ct Poor Posture		Oil spill			
Contact with Hot surface	Contact with moving parts	Poor illumination	Snake/Insect bite/Virus infection	Spillage	Repetitive motion		Human factor			
PPEs to be used	Safety Helmet, Safe	ety Shoes, Safety (	goggle, Dust mask,	Hand gloves, Ear Pl	ug, Full body harness etc.					
Tools required	Phowrah, belcha, t	rowel, bucket, gai	nti, Excavator, HYV	A, JCB, Dozer, Roller	Water Tanker, Concrete Mixe	er, etc				
Important Note- V	Vhile deciding hazar	d control measure	s, consider hierarch	ny of hazard control	steps in order of preference.					
					SAFE JOB STEPS / HA	AZARD CONTROL MEASURES		Are control		
SEQUENCE OF BASIC STEPS		•	H & ENVIROMENT ZARDS	Elimination/ Substitution	Engineering	Administrative	PPE	Measures adequate to mitigate the risk (Yes/No)		

		SAFE JOB STEPS / HAZARD CONTROL MEASURES				
SEQUENCE OF BASIC STEPS	SAFETY, HEALTH & ENVIROMENT HAZARDS	Elimination/ Substitution	Engineering	Administrative	PPE	Measures adequate to mitigate the risk (Yes/No)
1. Cleaning of wild grass from work site.	1.Sliping from the slope. 2.Injury due to slip of sickle.			1. A supervisor must be engaged to monitor the work properly. 2. The workers should move carefully while going down/up the slope of bank. 3. The workers must use dust mark, safety grass during dry weather to protect them shelves from ash blowing.	Wear safety helmet, shoes, safety goggle, dust mask	Yes
2. Mobilisation of construction materials like Earth, ash, chips, sand, by truck / tractor to ash pond	1.Road accident 2.Tilting of vehicle as the road is narrow at places. 3.Sliping in to ash pond and drowning.	1. Narrow dyke top road will be restricted for entry of vehicles.	1. Guard posts are provided along the road edges for safe movement of vehicles	1.The drivers should have valid dring license.  2.All the vehicles should have valid documents like Fitness certificate, Insurance, R.C.Book.  3.The vehicles should not be driven more than 5 KM/hr.  4.The driver should not drive the vehicle in alchoholic condition.  5.The driver must be accompanied with an assistant.  6.No people should be allowed to sit on trolley.  7.The breaking system should be perfect.  8.Tyre in good condition.  9.The trolley rod should be in good condition.  10.While parking the vehicle for loading & Unloading, stopper should be provided on both front and rear wheel.  11.Only work during day time.		Yes

			SAFE JOB STEPS / HA	AZARD CONTROL MEASURES		Are control
SEQUENCE OF BASIC STEPS	SAFETY, HEALTH & ENVIROMENT HAZARDS	Elimination/ Substitution	Engineering	Administrative	PPE	Measures adequate to mitigate the risk (Yes/No)
3. Excavation of ash from ash pond	Slip of excavator / vehicle inside the excavated pit due to collapse of ash	N.A	1. Haul road to be made inside ash pond for proper approach of excavator and vehicle 2. Rigidity of the area near the excavator to be ensured	the excavated pit and collapsible		Yes
4. Loading of ash in ash pond	Hitting with the Vehicles/ persons during loading.	N.A	<ol> <li>Rigidity of area soil near excavator to be ensured.</li> <li>Vehicles will be fixed with back gear alarms.</li> </ol>	<ol> <li>No person will be allowed to stay within the swing area of boom of excavator.</li> <li>Supervisor at loading to be kept himself away from the swing area of the excavator; and must keep himself away from the approaching vehicle</li> </ol>	Wear safety helmet, shoes, safety goggle, dust mask	Yes
5. Excavation of earth from borrow area	Slip of excavator / vehicle inside the excavated pit due to collapse of slope of excavated pit	N.A	Rigidity of area soil near excavator to be ensured	<ol> <li>Vehicles must be kept away from the excavated pit and collapsible slope.</li> <li>Excavator must be kept away from collapsible earth/slope.</li> </ol>		Yes
6. Loading of earth	Hitting with the Vehicles/ persons during loading.	N.A	<ol> <li>Rigidity of area soil near excavator to be ensured.</li> <li>Vehicles will be fixed with back gear alarms.</li> </ol>	1. No person will be allowed to stay within the swing area of boom of excavator. 2. Supervisor at loading to be kept himself away from the swing area of the excavator; and must keep himself away from the approaching vehicle	Wear safety helmet, shoes, safety goggle, dust mask	Yes
7. Transportation of ash from ash pond to filling area and earth from borrow area to ash pond site.	Blowing of dust, Inhalation of dust Air Pollution due to fugitive emission	N.A	1. Sprinkling of water	Before vehicle movement water sprinkling to be ensured	Dust mask to be used by the work men	Yes

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SEQUENCE OF BASIC STEPS	SAFETY, HEALTH & ENVIROMENT HAZARDS	Elimination/ Substitution	Engineering	Administrative	PPE	Measures adequate to mitigate the risk (Yes/No)
8. Transportation of ash from ash pond to filling area and earth from borrow area to ash pond site.	Tilting of vehicle as the road is narrow at places.	are restricted for	Guard posts are provided along both the edges of ash pond A	1. Speed of the vehicle to be limited to 10 KMPH at the embankment top 2. Vehicle to be ply on the middle of the embankment, and in circumstances it should move to the edge of the dyke.	Vehicle seat belt to be ensured	Yes
9. Transportation of ash from ash pond to filling area and earth from borrow area to ash pond site.	Road accident, Vehicle run over	N.A	1. The vehicle should be in good condition with proper Braking condition, Tyre condition, gear, horn, back horn, back light 2. Periodic maintenance of vehicles to be ensured	3. The driver must not drive in		Yes
10. Transportation of ash from ash pond to filling area and earth from borrow area to ash pond site.	Blockage of road	N.A		The vehicle should not be parked on the road		Yes

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SEQUENCE OF BASIC STEPS	SAFETY, HEALTH & ENVIROMENT HAZARDS	Elimination/ Substitution	Engineering	Administrative	PPE	Measures adequate to mitigate the risk (Yes/No)
11. Unloading of ash/earth in embankment construction	Slip of vehicle     Drowning of person in ash pond	N.A	the edge of the dumping location of the embankment.  2. No vehicle will be allowed to cross the bund  3. Back horn, back light and	1. Supervisor will be provided in the site for adequate supervision 2. The supervisor must keep himself away from the approaching vehicle. 3. No person will be allowed inside the equipment movement area 4. Long rope with lifebuoy will be kept ready at site for emergency.		Yes
12. Spreading of ash/earth	Hitting of dozer	N.A	_	No person will be allowed in the direction of movement of dozer.		Yes
13. Rolling of earth / ash for compaction	Hitting of roller	N.A		No person will be allowed in the direction of movement of roller.		Yes
14. Reversing the truck / tractor / vehicles on the narrow dyke, and Unloading of material at site	1.Road accident 2.Tilting of vehicle as the road is narrow at places.			Supervisor to be deployed at site alongwith flgman for controlling the vehicle movement     Nobody should be allowed in the direction of movement of vehicles		Yes
15. Stacking and spreading of materials on the bund of Ash pond embankment & road.	Injury due to slip of spades,crowbar.			1.The person should be careful while stacking materials on the bund. 2.Person should stacked the materials properly so as not to cause any inconvinience to other people working in the area. 3.Person should spread the earth properly & carefully.		Yes

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SEQUENCE OF BASIC STEPS	SAFETY, HEALTH & ENVIROMENT HAZARDS	Elimination/ Substitution	Engineering	Administrative	PPE	Measures adequate to mitigate the risk (Yes/No)
16. Concreting, brick/ rubble masonary.	1.Falling from height while working. 2.Dust ingress in Nose & Eye during cleaning of surface. 3.Falling of materials on ground while working and create environmental hazard.		1.Scaffolding to be made properly as per requirement. 2.The ground will be cleaned immediately.			Yes
17) Excavation of earth using Excavator / JCB and manually, excavaton for sand chimney / sand blanket / pipe removal	Contact with live cable/equipment may cause shock/electrocution	na	The existing live cables and water pipe lines to be rerouted as needed.	Excavation clearance may please be taken before starting of excavation.	Use electric shock proof hand gloves,safety shoe safety glass,safety helmet.	Yes
18) Excavation of earth using Excavator / JCB and manually, excavaton for sand chimney / sand blanket / pipe removal	2) Fall (Slip/Trip)	na	Working site shall be cleaned properly. Hard Barricading of the excavted pit to prevnet any fall.	na	na	Yes
19) Excavation of earth using Excavator / JCB and manually, excavaton for sand chimney / sand blanket / pipe removal	3) Struck by/against	na	Experienced operator shall be deployed for dressing/excavtion.	Workers shall be instructed to work carefully.License holder & Experienced operator to be deployed for excavation. Signal (Flag) man to be deployed with provision of flags for signalling. Barricad the swing area.	Use safety helmet, shoe, hand gloves and googles.	Yes
20) Excavation of earth using Excavator / JCB and manually, excavaton for sand chimney / sand blanket / pipe removal	4) Fall (Down/Below) after excavation	na	5) Barricade the excavted area after excavation	Barricade the excavted area with hard barication.	na	Yes
	1) Body/Hand injury	na	Work carefully.	Take rest in between. Avoid bad posture.	na	Yes

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21) Sand filling, back filling, hammering,PCC and other cement conncrete works.	2) Contact with cement dust/Irritation on hand/leg	na	na	na	Safety goggles, dust mask and hand gloves to be used. RUBBER- WET CEMENT & COTTON-DRY CEMENT	Yes
	3) Struck by against.	na	Work carefully.	Deploy trained workmen	na	Yes
22) Working with mixture machine.	1) Contact with moving equipments.	na	Gaurding of the rotating shaft of mixture machine. Loose clothes should not be wear near by.	Keep distance from the movable/swing area of the machine. Used only experience worker . Barrcade the working area of mixture machine.	na	Yes
	1) Body/Hand injury	na	Gaurding of the cutting machine.	Deploy trained workmen	Use safety helmet, shoe, hand gloves.	Yes
	2) Cutting of hand					Yes
23) Cutting bending and placing of TMT reinforcement & Shuttering works	3) Contact with fire sparks	na	na	na	Face shield attachd with safety helmet shall be used and appron shall also be used required.	Yes
WORKS	4) Power supply with authorized sources	na	Used RCCB distrution board with privision of earthing and weather protecion.	na		
	5) Exposure to dust	na	na	na	Use safety googles and nose mask.	Yes

			Are control			
SEQUENCE OF BASIC STEPS	SAFETY, HEALTH & ENVIROMENT HAZARDS	Elimination/ Substitution	Engineering	Administrative	PPE	Measures adequate to mitigate the risk (Yes/No)
	6) Irritation on hand/legs	na	na	na	Use rubber hand gloves and gum boot.	Yes
Lifting and Shifting of material / pipe	Fall of object (Material)			Do not work or move under any hanging load. Maintain proper distance from moving hydra. Use of hydra should be under experienced supervision. Deploy experienced rigger. Proper signalling to be use whenever any material will lift		
by Hydra	Struck by/against the hydra/ material		Deploy traffic controller (Signal man) to control the movement of people.	Barricade the lifting/working area to prohibit the movement of people. Ensure the working personel should maintain proper distance from moving hydra.		
	Contact with live cable/wiring/elect. Board.		Electric supply if any shall be made off.			
	Body/hand/leg/other body part injury		Deploy trained workmen		Use handgloves along with helmet, shoe, glass, earplug & dustmask.	
Erection of structural materials / MS Pipe	Fall (Slip/Trip)		Clean the site properly;			
	Fall from height.		Deploy trained scaffolders for erection & dismantling of the scaffolding.		use full body harness and anchor properly.	

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	Fall of objects from height.		The scaffolding area shall be barricaded.				
	Exposure to Dust	Use dust mask & safety glass					
Review the job while execution	1. Identify while working	1. Take appropriate action.					
Emergency Safety Measures ( Rescue inform to emergency contact no.	/Fire Brigade etc.): Contact MCR or	Emergency Contacts-Main Control Room- 222, 233,244, Fire- 777, 222257, Ambulance- 248/337, Hospital-666					
Overall Job Risk Category- (High/Medium/Low) :		High					
JSA Review during PJB:							
Pre Job Briefing (PJB) is applicable to	all persons involved with the task.						
Pre Job Briefing (PJB) Acknowledgeme	ent: I undertake that the JSA is commu	inicated to me effec	tively				
Name	Agency's name			Signature			