



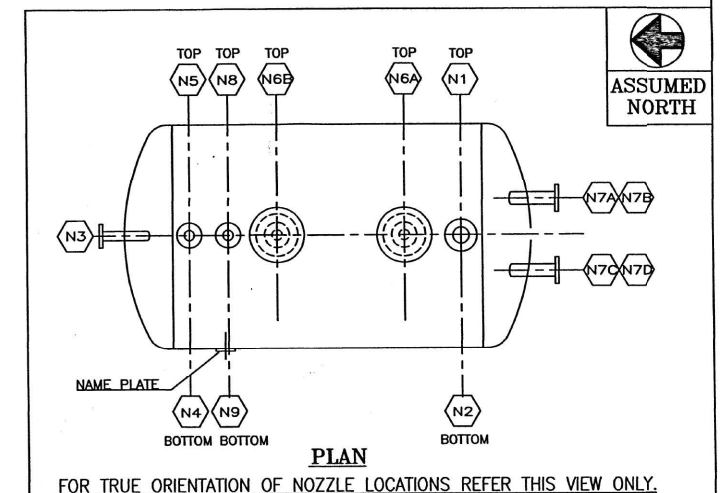
*32NB PIPE WITH 25NB SPECIAL FLG. BORE TO SUIT PIPE.

FFL EL 0.00M

Ladder has
to be cage ladder
as per PO.

1. ALL DIMENSIONS ARE IN mm. UNLESS OTHERWISE SPECIFIED.
2. ALL FILLET WELD 5mm. WHEREVER NOT MENTIONED
3. ALL FLANGE BOLT HOLES TO STRADDLE PRINCIPLE CENTER LINES. UNLESS OTHERWISE SPECIFIED.
4. ALL SHARP CORNERS ARE GROUNDED MINIMUM RADIUS OF 5 mm.
5. ROLLING OF PLATES FOR SHELL SHALL BE LENGTHWISE.

SURFACE PREPARATION - BLAST CLEANING SA-2 TO 2 1/2
PRIMER - ONE COAT FOR EPOXY RESIN BASED ZINC PHOSPHATE RED OXIDE PRIMER
DFT - 35 - 50 MICRONS. — *TWO coat*
INTERMEDIATE - ONE COAT OF EPOXY BASED MIO PIGMENTED PAINT
DFT - 50 MICRONS.
FINISH PAINT - MIN 2 COATS, POLYAMIDE CURED EPOXY FINISH COAT
DFT - 35 - 50 MICRONS.
TOTAL DFT - 155 - 200 MICRONS — *250 to 300 Microns*
SHADE - *SEA GREEN* *used filac*



					TITLE										GA DRAWING FOR BAST DIA. 3000 X 6500 HOS										CHECKED	MK	03	04	2023
															APPROVED	PJ	03	04	2023										
01	03.04.23	RELEASED FOR INFORMATION			RU	REFERENCE DRG. No.								SCALE	DRAWING No				REV.	SHEET									
REV.	DATE	DESCRIPTION			SIGN	REPLACES DRG. No.								NTS	AES / I-187/001				1	1 OF 1									