

## QUALITY ASSURANCE PLAN - MANUFACTURING & TESTING OF CONVEYOR BELT



**OPGC - ITPS, Banharpali**

Sl. No	Component / Operation	Charecterstics	Class	Type of Check	Quantum of check		Reference document	Acceptance Norms	Format of Record		Inspection Agency			Remarks
					M	C / O				D	M	C	A	
1	2	3	4	5	6	7	8	9	D	10				11

1.3	Fabric	width	Critical	Measure	one sample from every 10 roll / or one mother roll	Tech. Spec.	QAP	Inspection Report	--	P	---	W	
		-											
		Breaking Strength (wrap & Weft)	Critical	Measure					--	P	---	W	
		-											
		Adhesion strength Ply to Ply (wrap & weft)	Critical	Measure				--	P	---	W		
		-						--	P	---	W		
		Elongation at Break (wrap & weft)	Critical	Measure				--	P	---	W		
		-						--	P	---	W		

	<p><b>Legends :</b>                      M : Manufacturer sub supplier, C : Supplier , O : OPGC                      P : Perform, W : Witness, V : Verify as appropriate                      Y : Yes for documentation / Records</p> <p><b>Note :</b>                      All standards are to be considered as their latest version                      Any specific property check not covered in this QAP shall be</p>	<p><b>DOCUMENT NO : QAP / CHP / CONVEYOR BELT - 01.00</b></p>
PR No. :		

	as per relevent BIS standard.	<b>PREPARED</b>	<b>REVIEWED</b>	<b>APPROVED</b>
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