

AT/P.O:BANHARPALI,DIST.JHARSUGUDA, PIN: 768234(Odisha), INDIA GRAM: IB THERMAL, Telephone: 06645-289356, Tele Fax: 06645-289355

E Mail: purchase@opgc.co.in; bhadoa.jojowar@opgc.co.in preetam.das@opgc.co.in

SAFE & CLEAN POWER IS OUR COMMITMENT

Tender Information					
Classification Supply of Conveyor idlers to IB thermal Power Station.					
NIT Number	NIT No. ITPS/Purchase/2021-22/13 Dt. 19/07/2021				
Brief NIT Description	Supply of Conveyor idlers to IB thermal Power Station.				
Tender Issue Date:	19/07/2021				
Document Issue/Sale Close Date	08/08/2021 at 17.00 hours				
Bid Submission Date	09/08/2021 at 15:00 hours				
Bid Opening Date(Technical)	09/08/2021 at 15:30 Hrs.				
Date of price bid opening	Intimated later on				
Contact Info	General Manager (SCM) / DGM (Purchase) IB Thermal Power Station. Banharpali. Jharsuguda. PIN-768234. State: Country: INDIA. Telephone: 91-6645-289356 Tele-fax: 91-6645-289315; Mail: purchase@opgc.co.in; preetam.das@opgc.co.in; bkmishra@opgc.co.in				
NIT Details	As per enclosed document.				
Corrigendum Detail					
EMD Amount	Rs 40,000/-(Forty thousand Only)				
Tender Document fee	Free of cost.				

Note: Before Submission of bid please ensure proper documentation is made in technical bid and price bid as mentioned in the bid.

General Manager- (SCM)



ODISHA POWER GENERATION CORPORATION LIMITED IB THERMAL POWER STATION

At/PO: BANHARPALI, DIST: JHARSUGUDA – 768 234 (ODISHA) Telephone; 06645-289354/356 .Telefax: (06645) 289 355 , Email: purchase@opgc.co.in; preetam.das@opgc.co.in:

bkmishra@opgc.co.in;

NOTICE INVITING TENDER

Dt. 19.07.2021

Sealed bids in 'Two Part System' and in the prescribed format are invited from bona fide and financially sound reputed Firms / Companies/authorized dealers for supply of the following items to IB-Thermal Power Station, Banharpali.

Tender No. Description		Qty. in Nos
NIT No. ITPS/Purchase/ 2021-2022/ 13 dt.19.07.2021	CARRYING ROLLER	700
	RETURN ROLLER	400
	Non magnetic carrying idlers	30

Tender Document will be available free of cost as per schedule mentioned upto 17:00 Hrs from the office of the GM (SCM), ITPS, Banharpali, Jharsuguda. Tender documents can also be downloaded from our website. Any amendment, extension and corrigendum to this NIT shall be posted in OPGC web page only.

M/s OPGC Ltd. reserves the right to accept/reject/split any tender without assigning any reason thereof and will not be responsible for any delay in postal/courier. Detailed NIT is also available at our website www.opgc.co.in. Firms are requested to visit our website regularly for any amendment of the present bid and information for participation against various tenders. Vendors interested for registration for various items may download the vendor registration form from our website and submit the same.

Sd/-, GM (SCM)

SAFE & CLEAN POWER IS OUR COMMITMENT



Tender No.: NIT(Purchase)/2021-22/13 dt.19.07.2021

Qualifying Criteria:

- 1. The bidder shall be a manufacturer of conveyor idlers and shall have supplied same to reputed organizations.
 - The bidder must furnish Purchase Order copy for idlers only.
 - The party must supply credential of Conveyor idlers, during last three financial years. The party shall submit at least one PO copy of value more than Rs 27,38,000 (Basic price), or at least two PO copies of value more than Rs. 20,53,000 each (Basic price), or at least three PO copies of value more than Rs. 17,11,200 each (Basic Price) in support of the mentioned qualifying criteria.
 - Party should not have been black listed in last ten years nor have faced any order cancellation in last ten years. Party can submit self-certified declaration on their letter head.
 - Party must give one year warranty on supplied items.
 - Party should accept third party inspection criteria by the purchaser.
 - Party should agree to our security BG condition at time of supply against this tender.
- 2. The bidder shall submit self-certified letter mentioning their sound business track record i.e. not been black listed nor has faced any order cancellation in previous ten years. This self-declaration can be submitted on their company letter head.
- 3. Bidder is a manufacturer / authorized stockiest / authorized dealer / authorized distributor of belts. Necessary supporting document to this effect like authorization certificate to be submitted.
- 4. Photo copy of Valid PAN and GST number.
- 5. EMD in shape of DD payable on State Bank of India (Code No. 9510)/Central Bank of India, IB Thermal Power Station(Code-0283899)/ Andhra Bank, Adapada (Code-0662), Ib Thermal Power Station, Banharpali, Jharsuguda in favour of Orissa Power Generation Corporation Limited.
- EMD can be submitted directly in our company name Odisha Power Generation Corporation Limited, Banharpali. Account number of State Bank of India - 10765789090(Code No. 9510). Account number of Central Bank of India, IB Thermal Power Station – 2062780721. Account number of Andhra Bank, Adapada -066211011000005 (Code-0662)
- 7. Credentials in support of their experience & Banker's certificate in support of their financial capability along with a statement of Asset & Liability. (Credential for supply orders at least one of the above criteria at QR.1 under 2nd bullet point.
- 8. Acceptance of Reverse Auction: Bidders are to give their acceptance for participating in e Reverse Auction for finalization of price bid for placement of order based on Reverse Auction/Sealed Price Bid/ combination of both Reverse Auction and Sealed Price Bid. [NB: OPGC reserves the right to go for reverse auction instead of opening sealed envelope price bid submitted by the bidder. This will be decided after techno-commercial evaluation of the bids and only the technically qualified bidders shall be eligible for participating in the Reverse Auction as per the terms & conditions here in at Annexure-II for "RULES AND REGULATIONS OF THE E-REVERSE AUCTION". Non acceptance to participate in Reverse Auction may result in non-acceptance of bids in the event of OPGC decides to go for Reverse Auction.
- NB: e-Bidders are requested to give their acceptance for participating in e-RA. The transaction fee for e-RA will be as per the norms of MSTC and is supposed to payable at MSTC only.



Tender No.: NIT(Purchase)/2020-21/13 dt.19.07.2021

IB Thermal Power Station, At/ PO: Banharpali, Dist. Jharsuguda (Odisha), PIN: 768234 is a unit of Odisha Power Generation Corporation Limited a Govt. of Odisha undertaking and engaged in generation of 2x210 MW Thermal Electric Power. The Plant site is about 17 Kms. from Belpahar Railway Station and 40 Kms. from Jharsuguda Rly. Station on S.E. Rly. on the Mumbai- Howrah main line.

Sealed tenders are invited from the reputed potential manufacturers only in their own letter heads for supply of different size Conveyor idlers to Ib Thermal Power Station as per specification mentioned under. The bidder shall have to submit their sealed tender in two parts. The part-I is techno commercial bid and part-II is the price bid. The bidder shall have to confirm and clarify the following points in the techno commercial bid Part-I. You may send the seal bids through FIRST FLIGHT Courier to Jharsuguda branch, Pin-768201/SPEED POST/ REGISTER POST.

Part-I - Techno Commercial bid shall comprise of the following facts with required documents

1. The bidder has to supply as per our specification quality mentioned below.

IDLER ROLLER - DATA SHEET

SI. No.	Item Description	Specification						
1	Carrying Idlers 165.1 x 60	0 x 28 as per IS : 8598, 1987, Latest Revision, Quantity : 700 nos						
1.1	shell Nominal Dia. 165.1 mm , Length 600 mm nominal Thickness : 5.4 mm Maximum radial run out ± 0.8 mm (TIR 1.6 mm as per IS : 8598) Preferred Make : TATA / SAIL / JINDAL / NEZONE / UTKARSH / PSST							
1.2	Spindle	The spindle shall be made of EN-9 / BS - 970 / 45 C8, IS : 1570 material The bearing portion of the spindle shall be ground to $(\Delta\Delta\Delta)$ finish						
1.3	Bearings	The bearings shall be deep groove ball bearing 6207 (C3 clearance) Make: SKF / FAG L10 Bearing Life Shall be > 40,000 hrs						
1.4	Bearing Housing	The bearing Housing shall be made of Extra deep drawn quality CRCA Sheet, as per IS: 513 Minimum Sheet Thickness: 3.15 mm Bearing housing edge shall be atleast 5 mm inwards of idler edge The bearing shall be press fit. The interference fit over race shall be M7. The bearing housing shall be welded carefully to avoid distortion						
1.5	Circlip	External Circlip as per IS: 3075, Material Spring Steel (Heavy Duty)						
1.6	Seals - Inner & outer labyrinth, - Inner back seal & - Rain Cap	The idlers shall be provided with multi labyrinth seals to prevent ingress of dust & moisture into the bearing housing. Seal Material: Nylon-6						
1.7	Lubrication	The bearings shall be packed with Lithium based grease with water repellent & high flash point charecteristics. Sealed for Life.						



1.8	Dust Cover (outer Seal)	The Bearing Housing shall be made of Extra deep drawn quality CRCA Sheet, as per IS: 513 (Galv.)
1.9	Interchangeability	The idlers shall be made with close tollerance to have 100% interchangeability
1.10	Painting	Thorough cleaning of the surface Painting of two coats of epoxy polyamide resin based red oxide primer Followed by two coats of Zinc Phosphate Epoxy paint (epoxy content 15-18% by wt.) Dry film thickness per coat > 30 μ mm, Total DFT > 120 μ mm The temperatur resistance of the paint shall be > 120 $^{\circ}$ C Colour : Smoke Grey (RAL 692) / Air Craft Grey (RAL 693)
1.11	Marking	Embossing / Punching on each idler on Outer cover (OPGC 2021 C), Letter Size about 10 mm

IDLER ROLLER - DATA SHEET

SI. No.	Item Description	Specification
2	Return Idlers 139.7 x 850	x 22 as per IS: 8598, 1987, Latest Revision, Quantity: 400 nos
2.1	Steel tubes for Idler shell	ERW pipe (confirming to IS: 9295, 1983, Latest Revision) Nominal Dia. 139.7 mm , Length 850 mm nominal Thickness : 4.85 mm Maximum radial run out ± 0.8 mm (TIR 1.6 mm as per IS : 8598) Preferred Make : TATA / SAIL / JINDAL / NEZONE / UTKARSH / PSST
2.2	Spindle	The spindle shall be made of EN-9 / BS - 970 / IS : 1570 material The bearing portion of the spindle shall be ground to ($\Delta\Delta\Delta$) finish
2.3	Bearings	The bearings shall be deep groove ball bearing 6206 (C3 clearance) Make: SKF / FAG L10 Bearing Life Shall be > 40,000 hrs
2.4	Bearing Housing	The bearing Housing shall be made of Extra deep drawn quality CRCA Sheet, as per IS: 513 Minimum Sheet Thickness: 3.15 mm Bearing housing edge shall be atleast 5 mm inwards of idler edge The bearing shall be press fit. The interference fit over race shall be M7. The bearing housing shall be welded carefully to avoid distortion
2.5	Circlip	External Circlip as per IS: 3075, Material Spring Steel (Heavy Duty)
2.6	Seals - Inner & outer labyrinth, - Inner back seal & - Rain Cap	The idlers shall be provided with multi labyrinth seals to prevent ingress of dust & moisture into the bearing housing. Seal Material: Nylon-6
2.7	Lubrication	The bearings shall be packed with Lithium based grease with water repellent & high flash point charecteristics. Sealed for Life.
2.8	Dust Cover (outer Seal)	The Bearing Housing shall be made of Extra deep drawn quality CRCA Sheet, as per IS: 513 (Galv.)
2.9	Interchangeability	The idlers shall be made with close tollerance to have 100% interchangeability



2.10	Painting	Thorough cleaning of the surface						
		Painting of two coats of epoxy polyamide resin based red oxide primer						
		Followed by two coats of Zinc Phosphate Epoxy paint (epoxy content 15-18% by wt.)						
		Total dry film thickness per coat > 30 μ mm						
		The temperatur resistance of the paint shall be > 120 °C						
		Colour : Smoke Grey (RAL 692) / Air Craft Grey (RAL 693)						
2.11	Marking	Embossing / Punching on each idler on Outer cover (OPGC 2021 R), Letter Size about 10 mm						

IDLER ROLLER - DATA SHEET

SI.	Item Description	Specification
No.	Non-M	lagnetic Idlers 165.1 x 600 ; Quantity : 30 nos
3.1	Steel tubes for Idler shell	SS-304 pipe Nominal Dia. 165.1 mm , Length 600 mm nominal Thickness : 5.4 mm Maximum radial run out ± 0.8 mm (TIR 1.6 mm as per IS : 8598) Preferred Make : TATA / SAIL / JINDAL / NEZONE / UTKARSH / PSST
3.2	Spindle	The spindle shall be made of EN-9 / BS - 970 / 45 C8, IS : 1570 material The bearing portion of the spindle shall be ground to $(\Delta\Delta\Delta)$ finish
3.3	Bearings	The bearings shall be deep groove ball bearing 6207 (C3 clearance) Make: SKF / FAG L10 Bearing Life Shall be > 40,000 hrs
3.4	Bearing Housing	The bearing Housing shall be made of Extra deep drawn quality CRCA Sheet, as per IS: 513 Minimum Sheet Thickness: 3.15 mm Bearing housing edge shall be atleast 5 mm inwards of idler edge The bearing shall be press fit. The interference fit over race shall be M7. The bearing housing shall be welded carefully to avoid distortion
3.5	Circlip	External Circlip as per IS: 3075, Material Spring Steel (Heavy Duty)
3.6	Seals - Inner & outer labyrinth, - Inner back seal & - Rain Cap	The idlers shall be provided with multi labyrinth seals to prevent ingress of dust & moisture into the bearing housing. Seal Material: Nylon-6
3.7	Lubrication	The bearings shall be packed with Lithium based grease with water repellent & high flash point charecteristics. Sealed for Life.
3.8	Dust Cover (outer Seal)	The Bearing Housing shall be made of Extra deep drawn quality CRCA Sheet, as per IS: 513 (Galv.)
3.9	Interchangeability	The idlers shall be made with close tollerance to have 100% interchangeability
3.10	Painting	Thorough cleaning of the surface Painting of two coats of epoxy polyamide resin based red oxide primer Followed by two coats of Zinc Phosphate Epoxy paint (epoxy content 15-18% by wt.) Dry film thickness per coat > 30 μ mm, Total DFT > 120 μ mm The temperatur resistance of the paint shall be > 120 $^{\circ}$ C
3.11	Marking	Embossing / Punching on each idler on Outer cover (OPGC 2021 C), Letter Size about 10 mm



- 2. The Bidder must be a reputed manufacturer having his own manufacturing unit for the Conveyor idlers along with in-house testing facility and have in line experience, financial capability and have supplied such items to other Industrial concerns of repute.
- 3. The bidder has to submit the material composition & test certificate of inputs required for manufacturing of idlers.
- 4. The bidder has to clarify of their manufacturing process involved during the preparation of our required conveyor idlers & enclose the details of their product catalogue.
- 5. The bidder has to submit quality assurance plan/arrangement obtaining the overall quantity management & procedure, which is proposed to be followed in the programme of manufacturing.
- 6. Tenderer must submit relevant credentials in support of their claim of being manufacturer and copies of purchase orders in support of supply of said items to reputed organisations.
- 7. The Bidders shall have to submit their credentials in support of their experience & Banker's certificate in support



- of financial capability along with a statement of Asset & Liability.
- 8. EMD in shape of DD payable on State Bank of India (Code No. 9510)/Central Bank of India, Ib Thermal Power Station, Banharpali(Code-0283899)/ Andhra Bank, Adapada (Code-0662), Ib Thermal Power Station, Banharpali, Jharsuguda in favour of Orissa Power Generation Corporation Limited. Otherwise you can submit directly in our company name Odisha Power Generation Corporation Limited, Banharpali. Account number of State Bank of India 10765789090 (Code No. 9510). Account number of Central Bank of India, Ib Thermal Power Station, Banharpali 2062780721. Account number of Andhra Bank, Adapada 066211011000005 (Code-0662).
- 9. Photo copy of latest IT, GST and Manufacture certificate registered as per Registration of Company Act/NSIC, are to be submitted by the bidders.
- 10. The bidder has to accept our payment terms i.e. 90% payment shall be made within 30 days from the date of final acceptance of material & 10% shall be made within 90 days on submission of 10% of PO value as performance bank guarantee valid for a period of 18 months from the receipt of materials or 12 months from the date of use. Extra 03 months grace period shall be provided by them.
- 11. The bidder has to clarify to submit security deposit i.e. 05% of the PO value in shape of irrevocable bank guarantee from a nationalised bank executed on non-judicial stamp paper of appropriate value towards execution of the contract.
- 12. The bidder shall have to confirm that guarantee period of 18 months commencing from the date of utilisation or 24 months from the date of last dispatch whichever is earlier for defects in material and workmanship.
- 13. The bidder has to clarify to accept our inspection by third party; the third party inspection charges shall be to M/s OPGC account. The details of test procedure followed after manufacturing shall have to be mentioned in the techno commercial bid. Test certificate shall be submitted in the supply documents.
- 14. The bidder has to submit their valid BIS/ISO registration certificate or any other international accreditation documents.
- 15. The vendors shall be intimated their category of their unit status like Mini, Micro & Small as per the DIC (District Industries Certificate).
- 16. The bidder has to clarify to deliver the material within six weeks with pre dispatch inspection by M/s OPGC and/or Third party from the date of receipt of our order. Schedule of delivery shall be a point for consideration during evaluation of the bid.
- 17. Validity: The price shall remain valid for a period of 180 days from the date of opening of techno-commercial bid.
- 18. Termination of Contract: The purchaser has to right to terminate the contract at any time after the expiry of delivery period.
- 19. The conveyor idler tolerance & standard length as per IS standard shall be mentioned in Part-I.
- 20. The bidder may also offer belt of International Standard with details of technical description & product catalogue to suit our required specification.
- 21. The bidder shall submit their QAP for our approval within fifteen days from the date of receipt of our order.
- 22. Any deviation from above points shall have to be mentioned clearly in the techno commercial bid.
- 23. Bank mandate form to be submitted for release of payment.



Tender No.: NIT (Purchase)/2021-22/ 13 dt.19.07.2021

TENDER NOTICE NIT GENERAL TERMS & CONDITIONS

- 1. Sealed Tender is invited (in duplicate) for the supply of articles as per details mentioned in the bid. Tender should be submitted in a proper sealed envelope addressed to the GM (SCM), OPGCL- Ib Thermal Power Station in variably giving on the cover Tender Notice No., Name of the Articles, the date of opening and EMD details.
- 2. The quantities mentioned in the Tender Notice shall be deemed to be only approximate and will not in any manner whatsoever be binding on the OPGCL- Ib Thermal Power Station.
- 3. All tenders are to be submitted up to 13 hours on the opening date & they will be opened at 15 hours on the date specified. Representatives of the bidders those who choose to be present may attend the bid opening.
- 4. The tender shall remain open for acceptance for a period of 180 DAYS FROM THE DATE OF OPENING UNLESS OTHERWISE SPECIFIED. Tenders with a Validity of Less than 180 days are liable to be rejected/ or have lesser preference than those adhered the tender conditions.
- 5. Actual percentage of GST of any description whatsoever where leviable and intended to be claimed from the OPGCL-Ib Thermal Power Station, Whether as a part of the price or by way of tax in purchase of any statutory provisions enabling the dealer to collect the GST leviable on him for purchase should be distinctly shown along with the price quoted. Where it is not done all claims for payment or reimbursement of GST any description whatsoever whether part of the price or extra will be deemed to have been waived and such claims shall not be entertained on any ground whatsoever.
- 6. PAN & GST REGISTRATION NUMBER MUST BE INDICTED IN VARIABLY FAILING WHICH OFFER SHALL NOT BE CONSIDERED.
- 7. Rates quoted should be F.O.R. IBTPS, Banharpali. In case rates Ex-godown shops Please indicate actual amount of Packing and Forwarding charges and railway freight/Road freight up to destination, IB Thermal Power Station, Banharpali, Jharsuguda, Odisha. Jharsuguda is our nearest transport godown which is 40 Kms from Ib Thermal.
- 8. Wherever tenderers have entered into the Director General of Supplies and Disposals for supply of conveyor idlers, they will indicate the same in their tender. They will also certify that the rates quoted are same as are applicable on the finalized the Director General or Supplies & Disposals.
- 9. Illustrated pamphlet/leaflet and drawing indication technical details/Year of manufacture, Maker's Name, Country of Origin etc. must be enclosed with tender.
- 10. SPECIAL ATTENTION OF THE TENDER IS INVITED ABOUT THE RECEIPT OF TENDER IN TIME TENDERS RECEIVED AFTER THE STIPULATED DATE AND TIME DUE TO ANY REASON WHATSOEVER SHALL NOT BE CONSIDERED TENDERERS ARE REQUESTED TO SEE THAT THE TENDERS ARE DELIVERED IN THE OFFICE BEFORE THE PRESCRIBED DATE AND TIME. THE TELEGRAPHIC QUOTATIONS GIVING ALL THE RELEVANT DETAILS OF STORES OFFERED SHOULD ALSO BE RECEIVE BEEN POSTED AT LEAST A DAY BEFORE THE DATE OF OPEN OF TENDERS & FULLY CONFIRMING IN DUE RESPECTS TO THE OFFER BY TELEX/TELEGRAM/FAX.



- 11. The delivery period quoted must be specific and realistic. The inability of the successful tenderers to execute orders in accordance with delivery schedules will entitle OPGCL to purchase the stores at the risk and cost of the contractors such failures will also be kept in view while considering that subsequent tenders.
- 12. With regard to acceptance of tender for earlier delivery it should be noted that if the contract is placed on higher tender in preference to the lowest acceptable offer in consideration of earlier delivery the contractor will be liable to pay to OPGCL, the difference between the contract rate and the lowest acceptable, in case of failure to complete suppliers in terms of such contract within the date of delivery specified in the tender and incorporated in the contract. This is without prejudice to other rights of the OPGCL under the terms of contract.
- 13. The time given for delivery or dispatch shall commence from receipt by the contractor of the purchase order. The time for and the date of delivery of dispatch stipulated in the schedule for the delivery or dispatch of stores shall be deemed to be the essence of contract and should the contractor fail to deliver or dispatch the stores or any consignment thereof within the period prescribed for such delivery or dispatch the purchased shall be entitled to withhold payment until the whole of the stores have been supplied and to recover from the contractor a sum of the half percent of the price of any stores which the contractor has failed to deliver of dispatch aforesaid for each and within week or part of a week during which the delivery OR dispatch of such stores may be in arrears subject to maximum of five percent of total of the contract value alternatively at the option of the Purchase shall be entitled to purchase also where on the account & at the risk of the contractor the store of any consignment thereof which the contractor has failed to deliver or dispatch as afore said if not available the nearest available substitute thereof to cancel the contract and the contractor shall be liable for all loss or damage which may sustain by reason of such failure on the part of the contractor.
- 14. It is a condition of the contract that all though the currency thereof, the price at which the tender shall supply stores shall be firm.
- 15. Tenderers may kindly note that it is essential to pay the requisite amount of earnest money in any one of the following form.
 - a) Demand draft.
 - b)Bank Guarantee from a Nationalized Bank revocable and operative till the validity of the offer.

The earnest money will be liable to be forfeited on revocation of the quotation expire if refused to enter into a contract after the award is made to the tender.

- 16. Small scale industries/National Small Scale Industries Corporation shall be exempted from payment Earnest Money Deposit/Security Deposit/Tender Fee/Tenderers subject written request in their company letter head and should enclose a photocopy of valid registration certificate with NSIC authenticating the claim. Written request may also reach to the undersigned minimum two days before the due date of bid submission and opening through mail for our necessary action.
- 17. Successful tenders will have to deposit security by the date specified in the Acceptance of Tender in case they fail to deposit security by the specified date the OPGCL reserves the right to adjust the same from the payment pending with the OPGCL, ITPS, Banharpali.
- 18. Preference will be given to those quoting payment and delivery as per bid norms. Loading shall be made for other terms of payment and delivery.



- 19. Wherever samples are asked from tenderers the same shall be submitted freight paid through post of Railways/Road Transport and should reach the OPGCL within the stipulated date and time failing which to cognizance will be given to such samples which are received late.
- 20. Printed Terms and Conditions on letter heads or Quotation form of tenderers shall not be applicable.
- 21. Tendering firms are advised to quote as per our serials number specified in tender notice.
- 22. OPGCL Reserves the right to reject all or to any of the tenders or to accept the tender or to accept the tender either in full or in part or to split of the contract without assigning any reason.
- 23. The quote price discount if any should be typed both in words as well as in figure without any cover typing. Alternations if any should be made clearly by crossing already entered rates and all such corrections should be attested by the tenderers under their full signature in no case there should be over writing and all tender with such over writing and all tender with such over writing shall be liable for rejection.
- 24. Our tender notice No. & due date of opening nature of items and vendors complete address should in variable be indicated on the top of the envelope, Bank charges always borne by the vendor.
- 25. Wherever I.S is available please quote as per I.S only, otherwise quote the brand name of the quote items goods must be dispatch through authorized dealer.
- 26. The material supplied shall be guaranteed for a period of 18 months from the date of supply or 12 months from the date of actual use whichever is earlier.
- 27. These terms and conditions shall from a part of the contract.

28. (a) Preparation of comparative statement

The Proforma for comparative statement has been standardized and is as per annexure of manual. CS should be prepared as per proforma and loading actors to be used for loading are as mentioned below (if not mentioned specifically in the offer).

 P&F charges
 2%

 Freight
 3%

 300 Kms. to 500 Kms.
 4%

 500 Kms. To 1000 Kms.
 5%

 Above 1000 Kms.
 6%

 Insurance
 0.86%

(NOTE: Percentage loading will be limited to full truck/trailer load rate for each truck load).

(b) Payment terms loading

1.5% per month (wherever parties have quoted 100% through bank/advance against our standard and payment terms of 100% after receipt and acceptance of materials within 30 days.)

In case of payment through bank loading for a period 30 days and in case of advance payment along with P.O. the loading for the period of delivery period plus 30 days, may be taken. In case of 90% through bank & balance 10% within 30 days after receipt and acceptance of materials.

Loading factor will be 1.5*0.9=1.35%. Accordingly for other payment terms loading factors will be calculated.



(C) **Delivery term loading**: If the delivery period required as per bid requirement is deviated the loading shall be done @0.5% per week or part thereof for the period over and above the stipulated delivery period. (D) If the PBG clause is not accepted or deviated loading for the same shall be done.

Loading procedures

Basic Price

Packing & Forwarding charges (on basic price only)
Freight on (Basic + P&F)

Insurance on (Basic + P&F + Freight)
GST on (Basic + P&F+ Freight + Insurance)

In case on variable prices & GST etc. the following norms/systems will be taken into consideration.

(Adverse loading in each factor to be done for comparison purposes, in case vender has not mentioned specifically however, for placement of order the lowest/beneficial terms will be indicated.)

NB: Transit insurance shall be arranged by OPGCL/ITPS, Banharpali against open marine open policy.

- 29. Settlement of Disputes: In all cases of dispute the matter shall be refereed for Arbitration to any Arbitrator to be appointed by the OPGCL. The award of the arbitrator shall be final and binding on both the parties.
- 29. Jurisdiction: All or any differences or disputes arising out of related to this order shall be decided by courts in Jharsuguda, Odisha only.

IMPORTANT NOTICES:

- 1. Please fill in the proforma for summary quotation as per specimen given .
- 2. Tenders not specifying the exact rates of taxes and duties (wherever applicable) shall be loaded to the highest slab or may not be considered.
- Any deviation in Technical Specification/ terms & conditions shall be clearly specified in details, failing which shall be deemed the NIT specification & Terms conditions are acceptable in totally unless and otherwise specified.
- 4. The suppliers/contractor is required to manufacture the product/carryout the work in controlled condition so as to contain Air pollution, water/land contamination within relevant legislative & statutory requirement.
- 5. Vehicle must accompany TREM Card for transportation of materials wherever applicable to OPGCL.

 Driver must carry valid driving license for transporting the materials to OPGCL.
- 6. Vendor/Representative/Vehicle driver must wear Safety Helmet, Shoes inside the Plant premises.
- 7. All person(s) connected with OPGCL shall have to adhere the safety rule regulations of the Company.
- 8. Salient points of HSE (Health Safety & Environment) that are to be considered while submission of offer are:
 - Consumption benchmarks related to output shall be provided wherever applicable for key input resources (energy/fuel/chemicals).
 - Competency requirements for operation, maintenance and calibration if any.
 - MSDS to be submitted in case any hazardous chemicals as per MSIHC (Manufacturing, Storage, Import of Hazardous Chemicals (Rules 1989/94/2000 along with onsite and offsite emergency plan (as applicable).
 - Occupational and Health safety control measures for safe working of the equipment offered.
 - Equipment should be fitted with guard for rolling and moving part as per OH&S legislation and Factory Act.



- The recommended PPE for the equipment to be furnished.
- Details of all hazardous/harmful substances discharged as by-products/wastes during operations to be mentioned along with their permissible limits.
- Appropriate pollution controls measures to be taken to keep the emissions from the battery to be clearly mentioned.
- Chemical banned due to their negative impact on the environment shall not be used in the offered item.
- Details of disposal practices to be followed to be provided for the chemicals and the equipments.
- Primary materials used in the equipment shall be specified and they should be ecofriently.

PROFORMA FOR SUMMARY QUOTATION for Technical & un-priced Commercial bid) Part-1

Tender No.: NIT(Purchase)/2020-21/13 dt.19.07.2021

SI.	Techno Commercial Points	OPGCL Needs	To be filled by the
No.			bidder
1	Technical Specification as per Tender Enquiry	Accepted/ Not accepted.	
		If not accepted detail deviation and proposal.	
2	Credentials	Submitted/ Not submitted	
2	Credentials	as per bid requirement.	
3	The Bidder must be a reputed manufacturer	Yes/ No.	
	having his own manufacturing unit for the		
	Conveyor idlers along with in-house testing		
	facility and have in line experience, financial		
	capability and have supplied such items to		
	other Industrial concerns of repute.		
4	Bidder is a ISO 9001/ISO14001 firm	Yes/No	
5	All Tests to be carried out as per the bid	Yes/No	
	document		
6	EMD in shape of DD payable on State Bank of	Submitted/Not submitted	
	India (Code No. 9510)/Central Bank of India,	Details to be mention	
	Belpahar/ Andhra Bank, Adapada (Code-0662),		
	Ib Thermal Power Station, Banharpali,		
	Jharsuguda in favour of Orissa Power		
	Generation Corporation Limited. Otherwise you		
	can submit directly in our company name –		
	Odisha Power Generation Corporation Limited,		
	Banharpali. Account number of State Bank of		
	India – 10765789090 (Code No. 9510). Account		
	number of Central Bank of India, Belpahar –		
	2062780721. Account number of Andhra Bank,		
	Adapada - 066211011000005 (Code-0662).		



7	Price Basis	FOR Destination Ib Thermal Power Station. Parties offering FOR Ex.Works please give the place of works.	
8	Packing & Forwarding charges	% or Rs in Lumpsum Inclusive/ Exclusive.	
9	GST	% Inclusive/ Extra/Not applicable.	
10	Transportation Cost	Rs per No./Lump sum. As extra/Inclusive.	
11	Transit Insurance	% extra/inclusive	
12	Delivery Schedule	Six weeks Accepted/Not Accepted.	
13	Validity of offer	180 days from the due date of opening date of the Part-1 bid.(Techno Commercial). Accepted/Not accepted.	
14	Liquidated damage clause is applicable if delivery is delayed beyond quoted delivery date @0.5% per week/part of week subject to 5% of PO value.	Accepted/ not accepted. Non acceptance shall lead to loading of your offer by 5%.	
15	Submission of security deposit	Accepted/Not accepted	
16	The bidder has to accept our payment terms i.e 90% payment shall be made within 30 days from the date of final acceptance of material & 10% shall be made within 90 days on submission of 10% of PO value as performance bank guarantee valid for a period of 18 months from the receipt of materials or 12 months from the date of use. Extra 03 months grace period shall be provided by them.	Accepted/ Not accepted.(in case non acceptance loading shall be done)	
17	Acceptance of part order quantity	Yes/No	
18	Packing material as per OPGCL term to use non asbestos and environmentally friendly material.	Yes/ No	
19	Payment to be made through RTGS mode	Accepted/ Not accepted.	
20	Bidders shall offer their acceptance for participating in Reverse Auction for finalization of price bid for placement of order based on Reverse Auction/Sealed Price Bid/ combination of both Reverse Auction and Sealed Price Bid.	Accepted/ Not Accepted	
21	All Bank charges to vendor account	Accepted/ Not accepted.	
	<u> </u>		
22	Tender Notice NIT General Terms & Conditions	Accepted/ Not accepted.	
	Tender Notice NIT General Terms & Conditions Acceptance to guarantee clause	Accepted/ Not accepted. Accepted/not accepted.	



		Not submitted.	
25	List of Deviation statement from tender norms.	Submitted/ Not submitted.	

Authorised Signatory:
Name of the firm:
Designation:
Company Seal:
Place & Date.



BIDDERS REF.:

Odisha Power Generation Corporation L i m i t e d IB Thermal Power Station

Part-II

Part-II is the Price Bid only which should contain the price & details of break up of the trade discount, Packing, forwarding, GST freight, insurance & Third party inspection charges etc.

PROFORMA FOR SUMMARY QUOTATION for Price Bid(Part-II)

DATE:

SI No	Descripti on of the materials Equipme nt Service Item wise	Unit of Meas urem ent	Qty. offered	Unit Rat e	Price Basis	Packing & Forwarding charges	GST	Estimated freight/Specify mode of transport	Transit Insurance (specify rate	Total price F.O.R. Destination

- (a) Deviation in tech. Specification- YES OR NO/ if yes details of the same.
- (b) Deviation in commercial Terms & conditions- YES OR NO /if yes details with clause No.

Authorised Signatory:
Name of the firm:
Designation:
Company Seal:
Place & Date



ANNEXURE -II RULES AND REGULATIONS OF THE E-REVERSE AUCTION

December Name of Occurrent	III. The arrest Decree Chaties
Buyer's Name/Owner	Ib Thermal Power Station
	(A Unit of Odisha Power Generation Corporation Limited)
Auction To Be Conducted By	MSTC Limited
Name of the work	Supply of CHP conveyor idlers
Reference	Tender No.: NIT(Purchase)/2020-21/13 dt.19.07.2021
Date & Time Of	Auction Date: [To be intimated later]
Auction	Online e-Reverse Auction Time : [To be intimated later]
	URL: <u>www.mstcecommerce.com/eprochome/opgc</u>
Special Instructions	Bidding in the last minutes and seconds should be avoided in the bidders own interest. Neither the Service Provider nor OPGC will be responsible for any lapses /failure on the part of the vendor, in such cases.
Auto Extension of Closing	5 minutes
Time	NB: If any bidder quotes 5 minutes before closing time, the closing time will be extended automatically for another 05 minutes and so on till 05 minutes idle time between the bids.
Decremental Value	Minimum decrement is Rs. 10,000/- and in multiples of Rs. 10,000/-
Start Price	The start price shall be confirmed before start of the e-RA and the same should be the estimated price as decided by OPGC.

- 1. For the proposed e-Reverse Auction, techno-commercially qualified bidders only shall be eligible to participate.
- 2. Bidders must be a registered user to bid for Buyer ("OPGC") in MSTC portal www.mstcecommerce.com/eprochome/opgc. Bidders need to have their Login ID and Password prior to e-Reverse Auction.
- **3.** Bidders have to participate as per the e-Reverse Auction time and date communicated to them & based upon e-Reverse Auction invitation for particular Auction.
- **4.** Quotation once submitted through e-Reverse Auction cannot be withdrawn /deleted. Otherwise, the EMD submitted by the bidder shall stand forfeited.
- **5.** Buyer reserves the right to ban the bidder from participating in e-Reverse Auction without any explanation/reason at any stage of e-Reverse Auction.
- **6.** Buyer reserves the rights to extend / cancel the e-Reverse Auction.
- **7.** E-Reverse Auction shall be conducted in Indian Rupees only.
- 8. All prices submitted by Bidder in e-Reverse Auction shall be as per Tender's Terms & Conditions.
- **9.** Validity of bids: As mentioned in Tender Document.
- **10.** Written Confirmation shall be taken in advance regarding participation in the e-Reverse Auction to buyer along with the Authorized person name and details.
- **11.** Buyer reserves the right to award the Purchase Order / Service Order as per buyer's discretion irrespective of Live Auction Rank.
- **12.** Buyer reserves the right to repeat the e-Reverse Auction of same package.
- 13. After completion of e-Reverse Auction, OPGC shall open the manual price bids submitted during tendering. The lowest evaluated bid of all the bids submitted in manual and e-Reverse Auction process shall be considered for award of the Purchase order / Work order.
- **14.** The bidders shall quote from their own offices/ place of their choice. Internet connectivity shall have to be ensured by bidders themselves.
- **15.** If the Bidder or any of his representatives are found to be involved in Price manipulation/ cartel formation of any kind, directly or indirectly by communicating with other bidders, OPGC at its own discretion shall debar the bidder from the e-Reverse Auction/Tender and future participation also.



- **16.** OPGC reserves the right to cancel the e-Reverse Auction process/ tender at any time, before ordering, without assigning any reason and may go for manual opening of price bids as per standard practice.
- **17.** OPGC shall not have any liability to bidders for any interruption or delay in access to the MSTC portal irrespective of the cause. In such cases, the decision of OPGC shall be binding on the bidders.
- **18.** Other terms and conditions shall be as per NIT, bidder's techno-commercial Bid and other latest correspondences/ final confirmations, (if any) against the NIT.
- **19.** If any item is not quoted by a bidder, the maximum price quoted by the other participated bidders for that item shall be considered for arriving evaluated price of that bidder.
- **20.** The total L1 Price obtained through e-Reverse Auction shall be proportionately distributed among each line item in line with the price quoted and evaluated in the hard copy price bid.
- **21.** The price quoted in e-Reverse Auction is the total price for all the items and quantity as per Price Schedule of NIT irrespective of any omission by the bidder in the hard copy price bid.
- **22.** In case, the L1 Bidder in e-Reverse Auction and manual Tender happens to be the same bidder, then minimum price among both shall be considered as L1. If the bidder disagrees to accept the said condition, then his EMD shall be forfeited. Apart from this the bidder will be debarred from participating in future e-Reverse Auction/Tender of OPGC.
- **23.** Each Bidder shall get the final loading factor (%age of the quoted price) from OPGC before e-Reverse Auction for the deviations, if any, taken by them in the techno-commercial bid.
- 24. The Price quoted in the e-Reverse Auction shall be inclusive of all applicable taxes (as per GST), deviations considering the loading factor (got from OPGC/Tender Condition as mentioned in above clause) on his quoted price. However, the service tax shall be paid extra as applicable and not included in the loading factor as well as total price.

UNDERTAKING

herein.	
Signature:	
Name:	
Date:	
Company Name:	Seal:

I hereby undertake that I agree to the "Rules and Regulations of the e-Reverse Auction" mentioned



The above two bids should be sealed separately super scribing as **Technical & Un-Priced Commercial** (**Part-I**) and **Price Bid** (**Part-II**) as the case may be and enclosed in **third sealed** envelope super scribing NIT NO. ITPS/ Purchase /2020-2021/13 dt.16/07/2021 for supply of conveyor idlers to ITPS due on 18/07/2019. Your offer should reach this office on or before 08/08/2021 up to 15.00 hrs Part-I (Technical and Un priced commercial Bid) shall be opened on 9/08/2019 (same day) at 15.30 hrs in presence of either the bidder or their authorized representative. Parties who shall qualify in Techno commercial bid shall be intimated to attend on a future date & venue to keep them present in the opening of Price Bid.

The EMD of unsuccessful bidders shall be returned within 45 days of opening of the bid. If the bids are not submitted in separate sealed envelope, both found in one envelope or if price bid is found in techno commercial bid and vice versa the bids will be rejected.

Offer received late due to postal or courier delay shall not be entertained. The bidder at their interest should ensure delivery of the bid well in advance.

M/s OPGCL reserves the right to ask more credential/clarification during evaluation of Techno-commercial bid and reserves to extend the date of opening of techno commercial bid & price bid.

M/s OPGCL reserves the right to accept, reject all or any bid & can split among the bidders without assigning any reason thereof.

General Manager- (SCM)



Bank MANDATE FORM for e-payment (To be submitted in Duplicate)

To.

	a Power Generation C pali, Odisha	orporation Ltd., Ib thermal	power station,		
Dear Si	r,				
Sub:- A	uthorization for releas	se of payment due from OP	GC Ltd through e-mode fa	acilities of RTGS / NEFT /	Internet Banking.
Contrac through	ets/ Purchase Orders to RTGS, NEFT, Fund	OPGC Ltd. We request yo	ou to release the payment of our ble way. The details of our	c /supplying materials under of the outstanding amount er bank account are as follows applicable) 1. Name	electronically i.e,
	Address of the Party			 City	Pin Code
Per Tel	manent Account Num	lber	••••		
	nk Name		Branch Name		
	anch Place		Branch City		
	code		Branch Code		
	CR No		Dianen Code		
	count Type	Savings:	Current:	Cash Credit:	
		ng in the Cheque Book):	Current.	Cash Cicuit.	
(9] atta Xer cod	Digits code number ap ach rox copy of a chqeue of the and Account number	opearing on the MICR Band of your bank for ensuring a			
	SC Code				
4.	I hereby declare that effected for reason Corporation Ltd re	ns of incomplete or inc esponsible. I also under	bove are correct and concorrect information, I stake to advise any cha	nplete. If any transaction hall not hold Odisha Ponge in the particulars of the particular of	ower Generation f my account to
Place: Date :			gnature of the Party / Auth	orized Signatory	ad that particulars
	ed above are correct as			Cerune	A mai particulars
Bank's	Stamp:				
Date:		(Signature	of the Authorized Official	from the Banks)	



Annexu re-IV

PROFORMA OF BANK GUARANTEE FOR CONTRACT PERFORMANCE

(On Non-Judicial Stamp paper of Appropriate Value)

1.0 In consider Fortune Tower, which expressi having awar atunless repugnaby issue of Owsame having	, Chandrase on shall unlo ded to ant to the su vner's Letter	ekaharpur, E ess repugn M/shere ubject or co	Bhubaneswar- ant to the sub 	751023, ject or co red to as its succe	Odisha ontext ir with s the "C essor, e	herein-ir nclude its its R contractor xecutors dt.	n after called successor & Registered/H " which exp & assignee	& assignees) ead office ression shall s) a contractand the
bearing No.	date	ad.	Val	ued		at	Re	for
		,u	vai	ueu		aı	113	
and the contrac Guarantee			rovide a contr performance					equivalent
Rs.	10% (1	ten percent) of the said \	alue of	the con	tract to th	ne owner foi	satisfactory
performance o Guarantee peri of the terms an 2.0 We	of the equip iod (as deta nd conditions	ment/materaled in the secontained	rials supplied said agreement in the said ag	(as detaint) and for reement	ailed in or the c t.	the said lue fulfilln	agreement	during the contractor(s)
& address of B having its Head	d Office at							
on demand Rs	any an	d all a (Rupee)	mount payas sonly as afores	able b aid at ar	y the	contra	actor not	exceeding
3.0 We				• ,			de le coelec	(NI
Bank)							do nereby	(Name of
undertake to preservation, codemand made difference betwother authority. consent of the enforceable till shall be a valid have no claim afor making such	ontest, recounted by the owner the bank under the owner and the owner discharge of against us	urse or pro oner on the ner and cor ndertakes r I further ag discharges	test and/or with test and/or with the Bank shall not any not to revoke the this guarante	thout and be concentrated the concentrat	ny refere clusive a pending antee du ee here paymen	ence to the contract to the contract to the contract to the contain to the contain to the contain the contain the contain the contain the contract the contain the contract th	he contractoring notwiths any court, tricurrency with ned shall core by us unce	or. Any such standing any ibunal or any nout previous ontinue to be ler this bond
4.0 We					further	agree tha	it the guarar	ntee
herein contained performance of have been full conditions of the and accordingly 5.0 We	f the said Ag y paid and ne said Agre y discharges	nain in full greement a its claims eement have this guara	nd that it shal satisfied or d re been fully a ntee.	continuischarge	e to be d until erly car	enforcea OPGC corried out I	ble till all du ertifies that by the said	the terms & contractor(s)



(Name of Bank)



OPGC have the fullest liberty without our consent and without affecting in any manner our obligations

hereunder to vary any of the terms and conditions of the said agreement or to extend time of performance by the said contractor(s) from time to time or to postpone for any time or from time to time any of the powers exercisable by the OPGC against the said contractor(s) and to for bear or enforce any of the terms and conditions relating to the said agreement and we shall not be relieved from our liability by reason of any such variation, postponement or extension being granted to the said contractor(s) or for any forbearance, act or omission on the part of the OPGC or any indulgence by the OPGC to the said contractor(s) or by any such matter or thing whatsoever which under the law relating to sureties would but for this provision have effect of so relieving us. 6.0 This guarantee will not be discharged due to the change in the name, style and constitution of the Bank or the contractor(s)/suppliers(s). 7.0 Notwithstanding anything contained herein a) Our liability under this bank guarantee shall not part thereof under this B.G only and only if the beneficiary/Govt serves upon the bank a written claim or demand on or before 8.0 We.....lastly undertake not to revoke this (Name of Bank) guarantee during its currency except with the previous consent of the OPGC in writing. Dated the 9.0 Notwithstanding anything contained hereinabove our liability under this guarantee is restricted to Rs......(Rupeesonly) and this guarantee is valid upto We shall be released and discharged from all

original guarantee is returned to us.

The confirmation of this Bank Guarantee is available within our controlling office. The beneficiary in his own interest should obtain such confirmation from the controlling office at the following address WITNESS with address

liabilities hereunder unless a written claim for payment under this guarantee is lodged on us within

WITNESS with address	
1	
2	For and on behalf of (the Bank)
Signature	
	Name
	Designation
	Authorisation No.
	Seal of the Bank

three months from the date of expiry of the guarantee i.e on or before

Annexure-V

not the

PROFORMA FOR BANK GUARANTEE IN LIEU OF DD FOR EARNEST MONEY (on Non Judicial stamp paper of Appropriate value)

Irrespective of whether or



Ref: Date:								
Bank Guarantee No	o.							
То								
Odisha Power Gene	eration C	orporation Ltd.,	Ib Therm	nal Power Stat	tion,			
At/Po- Banharpali,								
Dist-Jharsuguda-76			_					
In consideration of	Odisha F	ower Generation	n Corpor	ation having it	ts Regist	ered office	at 7th.Floor,	
Zone		_						
– A, Fortune Tower								
which expression s	hall unle	ss repugnant to	the subj	ect or context	ınclude i	ts successo	ors and	
assigns) having	T	1	O	C C		A ' 1		
ISSUEC	rend	ier	Speci	rication		Against	havina ita	
NIT No Registered / Head the Bidder) who wis	office of	_at		(OIVI/S		/horo	naving its	
the Bidder) who wis	onice a	articipata in the	agid ton	dor for and var		(nere	inaiter called	
agreed to accept	snes to p	irrevocable	Salu teri	unconditional	u, as a s Ponk	Pid Cuar	ur, riave	
agreed to accept for								
101	an	amount _On behalf of th	UI NS. Biddar	as a condition	n for nar	vallu ticipation ir	up to <u> </u>	
tender.			ie Diddei	, as a condition	ii ioi pai	licipation ii	i li le Salu	
We, the		Bank in	corporat	ed under		lav	w and having	
one		Bank ii	ioorporat	ou unuoi		iav	w and naving	
of our branches	at		and	having our	Registe	ered office	e/Head office	а
	do he	re by uncondition	nally and	d irrevocably o	nuarante	e and unde	er take to pay to	-
the "Owner" immed								
the extent of the s Any such claim/de	mand m	ade by the sai	d "Owne	n on us shall	be con	clusive and	binding on us	
irrespective of any of	dispute c	r differences rai	sed by th	e Bidder. This	guarant	ee shall be	irrevocable and	
shall remain valid u	p to			. If any furth	er exter	ision of th	is guarantee is	
required, the same	shall be	extended to su	ıch requi	red period on	receivin	ig instruction	ons from M/s	
		ose behalf this	_					
We, the said Bank								
previous consent of								
tenderer or the said					ess whe	re of the B		
authorised officer,	has s	et its hand a	and star	np on this_			day	
of		00						
		_20						
Mitness								
Witness:	uro)							
(Signature) (Signat	ure)							
Name Name								
Tamo Namo	1	Designation wit	h Bank s	tamp) Official	Address			
Attorney as per Pov			Dank 3	Carrip, Omolar	,			
Date								

FORM OF BANK GUARANTEE IN LIEU OF SECURITY DEPOSIT (On Non-Judicial Stamp Paper of appropriate value) (Applicable to Bid value more than Rs.25 lakh only) To



Odisha Power Generation Corporation Ltd., lb Thermal Power Station, At/Po-Banharpali, Dist-Jharsuguda-768 234.

In consideration of the Odisha Poroffice at 7th.Floor, Module – A, Fothe "Owner / OPGC" which expressuccessors and assigns) having a no. dated	rtune Towers, Chandras sion shall unless repugna	ekharpur, Bhubanesv ant to the subject or co and conditions of Ter	war-751 023 (hereinafter ontext include its adminis oder and Letter of Intent b	called trators earing
M/s			, , , , , , , , , , , , , , , , , , , ,	
	for the work of		(hereinafter	called
the said contract) to accept	_			
a performance Guarantee as he	rein provided for Rs	(Rupees		
only) from a Nationalized bank i			the contractor or in lieu	of the
deduction to be made from the co	ntractor's bills, for the du	e fulfillment of the ter	ms and conditions conta	ined in
the said contract by the said cor	ntractor, We the		Bank (hereinafter refer	red to
as "the said Bank" and having or	ur registered office at		do hereby und	
and agree to indemnify and keep				
indemnified OPGC from time to	time to the extent of Rs	s(Rupees_		
only) against any loss or damage,				
to or suffered by OPGC by reaso				
conditions contained in the said of		nally pay the amount	claimed by OPGC on de	emand
and without demur to the extent a		0000 1 111 11		
2. We				
the said Contractor has committee				
Contract and the extent of loss, da				
caused to or suffered by OPGC				
Committed such breach or breach				
expenses caused to or suffered by	by or that may be caused	d to or suffered by Of	PGC from time to time sl	nall be
final and binding on us.				
3. We the said Bank further agree				
the period that would be taken for	•			
said Contract or by virtue of any				
properly carried out by the said of				
OPGC shall have no claim under	the Guarantee after 90	(Ninety) days from th	ie date of expiry of the D	etects

the same is enforced after the expiry of the said period.

4. OPGC shall have the full liberty without affecting in any way the liability of the Bank under this Guarantee or indemnity, from time to time to vary any of the terms and conditions of the said Contract or to extend time of performance by the said Contractor or to postpone for any time and from time to time any of the powers exercisable by it against the said Contractor and either to enforce or forbear from enforcing any of the terms and conditions governing the said Contract and either securities available to OPGC and the said Bank shall not be released from its liability under these presents by any exercise by OPGC or of the liberty with reference to the matters aforesaid or by reason of time being given to the said Contractor or any other forbearance, act or omission on the part of OPGC or any indulgence by OPGC to the said Contractor or any other matter or thing whatsoever which under the law relating to sureties would but for this provision have effect of so releasing the Bank from its

Liability period as provided in the said Contract i.e. (Date) or from the date of cancellation of the said contract, as the case may be, unless a notice of the claim under this Guarantee has been served on the Bank before the expiry of the said period in which case the same shall be enforceable against the Bank not with standing the

such liability.

fact, that

5. It shall not be necessary for OPGC to proceed against the Contractor before proceeding against the Bank and the Guarantee herein contained shall be enforceable against the Bank notwithstanding any security, which OPGC may have retained or obtained from the Contractor shall at the time when proceedings are taken against the Bank hereunder be outstanding or unrealized.



6. We, the said Bank, lastly undertake consent of OPGC in writing and agree Bank shall not discharge our liability he shall be extended to such M/s	e that any chang ereunder. If any f n required nk) 1.	e in th urther perio	e Constitution of extension of this	f the said Guarante ceiving	Contracto ee is requi instructi	or or the said fred the same ions from
Name & Designation Bank's Seal		n No	Date and	Place _		
NOTES: FOR PROPRIETARY CONCERNS: Shri	S/o			residen	t	O
at_	, ,		ness under			•
Contractor" which expression shall administrators and legal representa	unless the cont					
Section 1.01 FOR PARTNERSHIP CONCERNS M/s		а	partnership office	firm	with	its

QUALITY ASSURANCE PLAN FOR ROLLERS



SI.	Components	Charecteristics	Class	Type of	Quar	ntum of Check	Reference	Acceptance	Form	at of Record		Agen	су	Remarks
No.	& Operation			Check	SUP	OPGC / TPI	document	Norms	format	Documention	SUP	TPI	OPGC	
	Operation							NOTHS						

1. R	AW MATERIAL													
1.1	Tubes for	Surface Defect	Major	Visual	100%	100%	IS: 9295	IS: 9295	IR		Р			
	Idlers	Dimensional properties	Major	TC Review	100%	100%	IS : 9295	Thickness	TC	Y	Р	V	V	Min. Tube shell thickness as per Drg.
		Mechanical Properties	Major	TC Review	Batch	Batch	IS: 9295	IS: 9295	TC	Υ	Р	٧	٧	
		Chemical Properties	Major	TC Review	Batch	Batch	IS: 9295	IS: 9295	TC	Υ	Р	V	V	
1.2	Bars for spindle	Mechanical Properties	Major	TC Review	Batch	1 / batch	Relevent mate	erial standard	TC	Υ	Р	V	V	
		Chemical Properties	Major	TC Review	Batch	1 / batch	per Drg. & data sheet		TC	Υ	Р	V	V	
1.3	Steel for Brg. Housing	Mechanical Properties	Major	TC Review	Batch	1 / batch	Relevent material standard as		TC	Υ	Р	V	V	
		Chemical Properties	Major	TC Review	Batch	1 / batch	per Drg. & da	ta sheet	TC	Υ	Р	V	V	
1.4	Bearings	Type / Size / Dimension / Make	Major	Verification	100%	1 / batch		g. / Data Sheet ec. / TC Report	IR	Y	Р	V	V	
1.5	Seals	dimension / Condition	Major	Verification	100%	1 / batch		g. / Data Sheet ec. / TC Report	IR	Υ	Р	V	V	
2. IN	PROCESS INSPE	CTION												



2.1	WPS, PQR & Welder Qualification	Conformance to standards	Major	Verification	100%	100%	ASME Se	ASME Section - IX		Y	Р	V	V	
2.2	Fabn. of Housing	Surface Defect on final weld & distortion	Major	DP Test	10% Random	10% Random	ASME Section - IX	Absence of defects	IR	Y	Р	V	V	
2.3	Machining of Spindle	Final Dimension	Major	Measurement	100%		Mfg. Drg.	Mfg. Drg.	IR		Р			

3. FI	NAL INSPECTION	N+A21:O29											
3.1	Complete Assembled	Dimension	Major	Measurement	1%	1 / Lot	Approved Drg. / Data Sheet / IS: 8598	IR	Υ	Р	W	W	
	Roller	Free rotation	Major	Visual	100%	10% Random	IS : 8598 / Free Rotation	IR	Υ	Р	W	W	
		Radial Run out	Major	Visual	10% Random	10% Random	Approved Drg. / Data Sheet / IS: 8598	IR	Υ	Р	W	W	
		Fitment of Roller with Bracket	Major	Visual	100%	10% Random	Free Drop / rollers shall be interchangeable	IR	Y	P	W	W	
		Dust Ingress Test	Major	Visual	1 / Lot	1 / Lot	Approved test procedure - #A	IR	Υ	Р	W	W	See details of test bellow TEST A
		Water Ingress Test	Major	Visual	1 / Lot	1 / Lot	Approved test procedure - #B	IR	Υ	Р	W	W	See details of test bellow TEST B
		Friction Factor	Major	Measurement	1 / Lot	1 / Lot	Approved test procedure - #C	IR	Υ	Р	W	W	See details of test bellow TEST C
3.2	Painting	DFT & Paint Shade	Major	Complete Assembled +A21:O29Roller	10% Random	10% Random	Data Sheet / Technical Spec.	IR	Y	Р	V	W	

LEGENDS

SUP	Supplier
TPI	Third Party
	Inspector
IR	Inspection Report
TC	Test Certificate

Р	Perform
V	Verify
W	Witness
Υ	Yes



Note

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- 1 All measuring / test instruments shall be calibrated from NPL / NABL Lab. & should have validity during the test.
- All activities shall be documented in Internal Inspection Report (IIR) & the same shall be apart of the Inspection Offer by TPI / OPGC
- 3 Only qualified welders shall be put carry out the job. The welder qualification records shall be a part of IIR.
- 4 Every 1000 pcs of each type of idlers or part their of shall be treated as one lot.

TEST	DUST INGRESS TEST			
A	Selected roller is mounted on a suitable fixture, on a test rig located on a closed dust chamber, roller shall be operated at operating speed while maintaining a continuous cloud in the dust chamber. After 180minutes the roller shall be stopped and shall be dismantled. Grease from the vicinity of the bearing shall be collected & dissolved in a suitable solvent. The residue shall be measured & compared with residue of fresh grease. The difference between the two should be within 5% for acceptance.			
TEST	WATER INGRESS TEST			
В	Selected roller is mounted on a suitable fixture, on a test rig located on a closed dust chamber, roller shall be operated at operating speed while maintaining a continuous while maintaining continuous spray of water directly on the roller face near the ned cap at 45° angle with a pressure of 1 Kg/cm2. After a period of 180 minutes. the roller s shall be stopped & dismantled to check for water particles at the bearing area. No water contamination / emulsification of grease / water droplets are acceptable.			
TEST	FRICTION FACTOR TEST			
С	The friction factor is the ration of turning force to rotating mass. Acceptable friction factor for the idler rollers are < 0.02			



THANK YOU